

# Technical Data Sheet

MAN000810

## Epec 6510 Display Unit



Functional Versions: 65101-01

Classification: Public

# 1 Notes and Warnings

## Attention!

This description is not a substitution for the concerned product's documentation. Please do read the documentation including the manuals carefully before dealing with this product. If the safety instructions in the documentation are not followed dangerous situation can occur that can result in damages, injuries and/or death by high voltage or wrong handling. In case you do not have the correct documentation, it can be found from [www.epec.fi](http://www.epec.fi). Only properly trained personnel with the correct qualification is allowed to handle the device.

## Attention!

Do not open the housing to avoid danger to high voltage. Before touching the electric assemblies make sure that the electricity is switched off completely. If the front panel is broken the device needs to be taken out of service due to risk of injury. If perceivable damages on the device exist that can compromise the functionality, it must be taken out of service due to the danger of malfunctions. These particularly include damages to the LCD display, damages to the keyboard, damages that compromise the protection level and damages to the encoder knobs.

## Please note:

All content is subject to change without notice. Errors and omissions excepted.

## Mounting and Handling

- Do not use the cable as a handle to carry the device.
- Mounting in clean working environment only.
- Do not mount the device under the use of violence because it can cause damage.
- The device must be mounted by trained personnel only into especially designed and tested system.
- The device may not be opened or disassembled.
- The device is to be cleaned with a moist fuzz free cotton cloth. If necessary, a mild cleaning agent may be used. Do not use acid or abrasive cleaning agents.
- The device is to be stored in a cool and dry environment and to be protected against sunshine.
- If the environmental temperature is beneath 10°C the reaction time of the display increases.

# 2 General Information

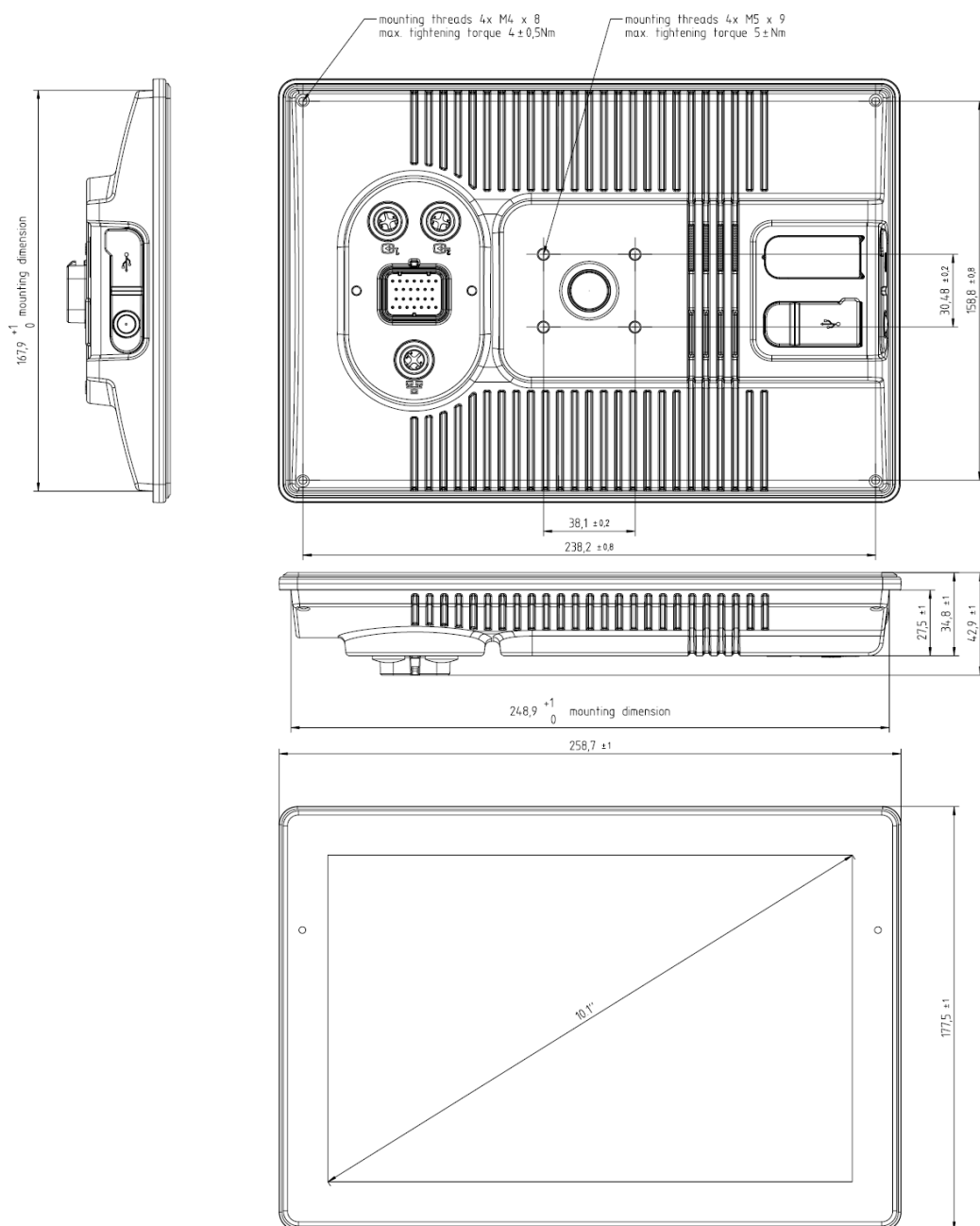
## Order numbers

This documentation is valid for Epec ordering codes:

- E30065101-01-PD02 (CODESYS)
- E30065101-01-PZ00 (C/QT)

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## Dimensions



## Housing

Aluminium die cast  
 Powder coated

## Mounting

- Landscape or Portrait
- Standalone
- In-dash

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## 5 Electronics

### Processor platform

CPU: Freescale I.MX6®, 800 MHz  
Mass storage: 4 GByte (minus space for OS & application)  
RAM: 1 GByte  
RTC: Buffered by gold cap  
Buffered for 2 weeks at ambient temperature  
Deviation max. 1 s/day

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### Speaker

Up to 90 dB @ 10 cm distance  
(max. @ ~8kHz)

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### Audio

1 x Audio output (left, right, GND)  
AC97 compatible  
Output power: approx. 50mW

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### Silent Wake-Input

Input which can be used for Silent-Wake-On of the unit to reduce visible boot-time  
Active on positive edge

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### Power supply

System supplied through terminal 30 (battery +, see pinout) and 31 (battery -, see pinout).  
Terminal 15 (ignition) to be used to switch on/off.  
Operating voltage range: 8 ... 36 V DC.  
Short circuit protection.  
Over-voltage protection up to 48 V for max. 5 min.  
Inverse polarity protection up to -48 V DC for max. 5 min.

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### Current consumption (without external load), max

Power Mode	Current at 12 VDC
On	≤ 1700 mA
Low-power	Depending on Configuration
Sleep	≤ 160 mA
Off	≤ 5 mA

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## 6 Interfaces

### CAN Bus

4 x CAN-Interface according to ISO 11898,  
CAN-specification 2.0 B active, up to 1 Mbit/s  
(default 250 Kbit/s, possible 10Kbit/s,  
20Kbit/s, 50Kbit/s, 83.3Kbit/s, 111.1Kbit/s,  
250Kbit/s, 500Kbit/s, 800Kbit/s, 1 Mbit/s)

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### RS232

1 x RS232-Interface  
Type: EIA232 (only RXD, TXD, GND)  
Speed: max. 115.200 Kbps

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### USB

Host 2.0  
Side connector: 1 x Type A High speed  
Guaranteed 900 mA @ 5V  
Back connector: 1 x Type A High speed  
Guaranteed 900 mA @ 5V

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### Wireless-Interface

Via the USB Back connector, a wireless interface  
can be optional added.  
E.g. LM816 for WIFI

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### Ethernet-Interface

1 x 10/100 Mbit/s Base T

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### Video-Interface

2 x analog video input, 1Vss  
Camera control output (open drain) for special  
functionality (mirror, shutter, heating etc.)  
Camera supply output guaranteed 300mA @  
12VDC

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## 7 Connectors

### Connectors

<b>Main</b>	Typo-AMP 1437288-6
	Mating connector (customer) Typo-AMP 3-1437290-7
	Mating crimp contact (customer) Typo-AMP 3- 1447221-4
	Dummy Plug (customer) Typo-AMP 4-1437284-3

The 6510 display unit used in the industrial sector are only intended to use with cable length less than 30 meters.

<b>Video-Connector</b>	M12 round connector, female, 5-pole, B-coded acc. to EN 61076-2-101
<b>Ethernet-Connector</b>	M12 round connector, female, 4-pole, D-coded acc. to EN 61076-2-101

## 8 Software

<b>Operating System</b>	Linux Kernel 4.14.0 or higher
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<b>Application Programming</b>	<ul style="list-style-type: none"><li>• CODESYS 3.5</li><li>• C/C++</li></ul>
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## 9 Testing and Verification

### CE-Compliance

EU Directive 2014/30/EU (EMC) according to

- EN 13309: Construction machinery – Electromagnetic compatibility of machines with internal electrical power supply
- EN ISO 14982: Agricultural and forestry machinery – Electromagnetic compatibility – Test methods and acceptance criteria
- EN 50498: Electromagnetic compatibility (EMC). Product family standard for aftermarket electronic equipment in vehicles.
- EN 61000-6-2: Electromagnetic compatibility (EMC). Generic standards – Immunity for industrial environment
- EN 61000-6-4: Electromagnetic compatibility (EMC). Generic standards – Emission standard for industrial environment.

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#### EMC Emission radiated

30-75 MHz	62-52 <sup>1</sup> dB(μV/m) – QP – 120kHz
	52-42 <sup>1</sup> dB(μV/m) – AV – 120kHz
75-400 MHz	52-63 <sup>2</sup> dB(μV/m) – QP – 120kHz
	42-53 <sup>2</sup> dB(μV/m) – AV – 120kHz
400-1000 MHz	63dB(μV/m) – QP – 120kHz
	53dB(μV/m) – AV – 120kHz
1000-2500 MHz	73dB(μV/m) – P – 120kHz
	53dB(μV/m) – AV – 120kHz
2500-6000 MHz	80dB(μV/m) – P – 1000kHz
	60dB(μV/m) – AV – 1000kHz

QP: Quasi-Peak

AV: Average

P: Peak

1: Value decreases linearly with the logarithm of the frequency.

2: Value increases linearly with the logarithm of the frequency.

#### EMC Immunity radiated

20MHz to 800MHz with amplitude modulation 800MHz to 6GHz with pulse modulation.

30V/m for the radiated field (absorber lined chamber) testing method (ISO 11452-2) in vertical and horizontal polarization.

OR/AND

60mA for the Bulk Current Injection (BCI) testing method (ISO 11452-4)

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## EMC Emission conducted

	12V-System (Maximum values)	24V-System (Maximum values)
	Positive slow pulses: +37V	Positive slow pulses: +37V
	Negative slow pulses: -75V	Negative slow pulses: -150V
	Positive fast pulses: +75V	Positive fast pulses: +150V
	Negative fast pulses: -112V	Negative fast pulses: -150V
	<b>12 V-System</b>	<b>24 V- System</b>
Test Pulse 1	Us = 112 V; FS: C	Us=-450V; FS: C
Test Pulse 2a	Us=+55V; FS: B	Us=+55V; FS: B
Test Pulse 2b	Us=+10V; FS: C	Us=+20V; FS: C
Test Pulse 3a	Us=-165V; FS: A	Us=-220V; FS: A
Test Pulse 3b	Us=+112V; FS: A	Us=+220V; FS: A
Test Pulse 4 (Starting profile)	Us <sub>6</sub> =6V; Us=6.5 V FS: B	Us <sub>6</sub> =6V; Us=10V FS: B
Load Dump	Us=+79V; FS: C	Us=+151V; FS: C

FS: Function Status

## Electrostatic Discharge

+/- 8kV contact discharge; FS: A

+/- 15kV air discharge; FS: A

## EMV Susceptibility Conducted

Frequency: 150kHz-80MHz; U=10V; AM: 1kHz, 80%; FS: A

### Burst

tr=5ns; td=50ns; Burst duration: 15ms;

Period: 300ms; t=5min; FS: B

Power-lines: US=+/-2kV

Signal-lines: US=+/-1kV

### Surge

tr=1.2us; td=50us; Amount: 5; Wait-time: 60s; FS: B

Power-lines: US=+/-0.5kV

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## E1 – Type approval

EU Directive ECE R 10.4

### Protection Level (IP Code)

IP 66 according to *ISO 20653*: Road Vehicles – Degrees of protection (IP-Code) – Protection of electrical equipment against foreign objects, water and access

## Electrical

12 and 24V-Systems according to:

### Inverse Polarity resistance

5min @ -48V (no defect)

### Over voltage resistance

5min @ +48V (no defect)

### Start behavior

Start over Temperature

Start at TRoom; decrease in 5°steps to TMin; go to TRoom; increase in 5°steps to THigh;

Start DUT at each T;

Successful start expected

### Short circuit strength

Connect each Pin of Main-, Video- and Ethernet-Connector for 5 Min to GND and for 5 Min to 36V; FS: C

### Superimposed alternating voltage

Triangle signal, frequency sweep: 50Hz-25kHz-50Hz inside 60s; FS: A

Level	12 V	24 V
AC peak-to-peak UPP1	1VAC	4VAC
AC peak-to-peak UPP2	2VAC	4VAC
AC peak-to-peak UPP3	4VAC	10VAC

### De-/Increase Supply Voltage

Sweep Voltage UMin-0V-UMin with 0.5V/min; FS: D

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## Drop in Supply Voltage

### 12 V System

### 24 V System

UStart=UMin; US=4.5V  
td=100ms; FS: B

UStart=UMin; US=9V  
td=100ms; FS: B

## Battery less Operation

### 12 V System

### 24 V System

U1=10V; U2=18V;  
t=5min; FS: A

U1=20V; U2=38V;  
t=5min; FS: A

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## Mechanical

### Vibration, noise

Frequency [Hz]	PSD [(m/s <sup>2</sup> )/Hz]
10	20
20	36
30	36
141	1.64
200	1.93
300	1
2000	1

32h per Axis; FS: A

### Vibration, sinusoidal Resonance sweep

Frequency	Displacement	Acceleration
2 Hz	+/- 1 mm (2 mm PtP)	(0.016 g)
10 Hz	-	2 g
2000 Hz	-	2 g

1 Octave/minute, 30min per resonance

### Endurance Test:

Frequency	Displacement	Acceleration
5 Hz	+/- 0.75 mm (1.5 mm PtP)	(0.075 g)
57.5 Hz	-	5 g
2000 Hz	-	5 g

0.5 Octave/minute, 8 h per resonance. FS: A

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## **Mechanical shock**

Part 1: 300m/s<sup>2</sup>, 18ms, 10 times per axis/direction; FS: A

Part 2: 500m/s<sup>2</sup>, 11ms, 3 times per axis/direction; FS: A

Part 3: 500m/s<sup>2</sup>, 6ms, 10 times per axis/direction; FS: A

Part 4: 400m/s<sup>2</sup>, 6ms, 4000 times per axis/direction; FS: A

## **Drop Test**

Drop the DUT on each side and each edge from a high of 1m on a concrete floor.

No damage or visible damage.

## **Package**

Drop Test

Drop the DUT inside the package on each side and each edge from a high of 1m on a concrete floor.

No damage of the DUT

No cracks to the package

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## Climate

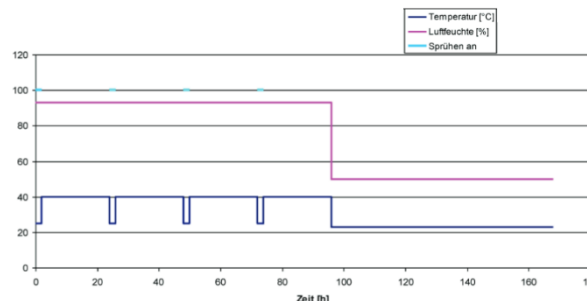
### Salt spray resistance

Part 1:

7 cycles at 24h (8h spraying; 16h rest)  
salt concentration: 5%

Part 2:

4 cycles at 168h; 1 cycle:



### Chemical resistance

- Apply once a day, for three days, the following chemicals with a brush over the exposed surface.
- Inspect without rinsing immediately after-wards and after 100h.
- Alcohol, Antifreeze liquid (Ethyl-glycol), Diesel oil, Domestic Ammonia, Gasoline, Hydraulic oil 10W40,
- Liquid lime, Motor oil, NPK Chemical fertilizers 20 10 20, Windscreen cleaning mixture, Ammonium
- Nitrate and Ammonium Phosphate fertilizers, Bovine Effluent - (up to 5% propionic acid), Diesel fuel,
- STOU (Super Tractor Universal Oil) lubricating oil.

### Damp heat steady

21days @+40°C and 93%r.H.; FS: C

### Damp heat cyclic

6 cycles (each 24h); TLow=+25°C; THigh=+55°C  
Humidity: >= 93%r.H.; FS: A

### Temperature/Humidity cyclic

10 cycles (each 24h); TLow=-10°C; THigh=+65°C  
Humidity: = 80-96%r.H or uncontrolled.; FS: A

### Operating temperature

24h @ -30°C; FS: A  
96h @ +75°C; FS: A

### Storage temperature

24h @ -40°C; FS: C  
48h @ +85°C; FS: C

Max. value with reduced backlight  
brightness

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**Temperature cycling**

30 cycles (each 8h); TLow=-30°C; THigh=+75°C; FS: A

**Temperature shock**

100 cycles (each 2h); TLow=-30°C; THigh=+75°C; Tchange: <30s; FS: C

**UV resistance**

Over-all time: 1500h

Cycle: 8h UV at +60°C, 4h 95%r.H.

No material damage, No visible change

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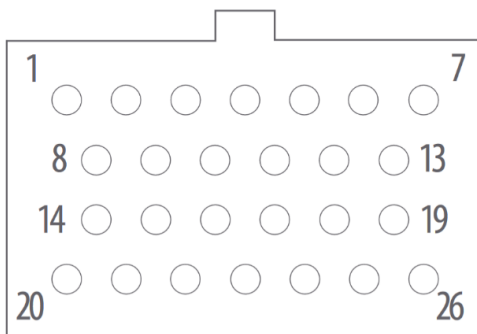
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## 10 Pinout

Main connector pinout:

Pin No.	Assignment	Description
1	VCC	supply voltage +; terminal 30
2	Ignition Input	ignition input; terminal 15
3	GND	supply voltage -; terminal 31
4	Wake	Wake Input, "Doorswitch"
5	Audio Out L	Audio line out, Stereo
6	Audio Out R	Audio line out, Stereo
7	Audio GND	Audio line out, Ground
8	CAN1H	CAN 1 high
9	CAN1L	CAN 1 low
10	CAN2H	CAN 2 high
11	CAN2L	CAN 2 low
12	CAN3H	CAN 3 high
13	CAN3L	CAN 3 low
14	CAN4H	CAN 4 high
15	CAN4L	CAN 4 low
16	RS232 RxD	RS232 receive data
17	RS232 TxD	RS232 transmit data
18	RS232 GND	RS232 GND
19	CAN2R	CAN 2 termination
20	CAN1R	CAN 1 termination
21	CAN4R	CAN 4 termination
22	n.c.	Not connected
23	SERV_EN	service enable
24	n.c.	Not connected
25	n.c.	Not connected
26	CAN3R	CAN 3 termination

View on rear side of the display unit



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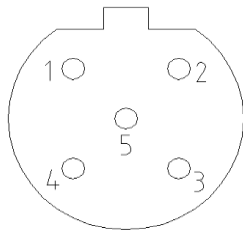


## Video Connector pinout

### Round connector, 5 pins, M12

1	VidSig+
2	Switch
3	Power 12V
4	Power GND
5	VidSig GND

Video connector, M12, female, 5 pins, b-coded,  
View on rear side of the display unit



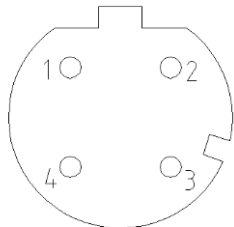
## Ethernet Connector pinout

### 100Base-Tx

### Round connector, 4 pins, M12

1	TD+
2	RD+
3	TD-
4	RD-

Ethernet connector, M12, female, 4 pins, d-coded,  
View on rear side of the display unit



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