

Technical Data Sheet

MAN000732

Epec 6505 Display Unit



1 Notes and Warnings

Attention!

This description is not a substitution for the concerned product's documentation. Please do read the documentation including the manuals carefully before dealing with this product. If the safety instructions in the documentation are not followed dangerous situation can occur that can result in damages, injuries and/or death by high voltage or wrong handling. In case you do not have the correct documentation, it can be found from www.epec.fi. Only properly trained personnel with the correct qualification is allowed to handle the device.

Attention!

Do not open the housing to avoid danger to high voltage. Before touching the electric assemblies make sure that the electricity is switched off completely. If the front panel is broken the device needs to be taken out of service due to risk of injury. If perceivable damages on the device exist that can compromise the functionality, it must be taken out of service due to the danger of malfunctions. These particularly include damages to the LCD display, damages to the keyboard, damages that compromise the protection level and damages to the encoder knobs.

Please note:

All content is subject to change without notice. Errors and omissions excepted.

Mounting and Handling

- Do not use the cable as a handle to carry the device.
- Mounting in clean working environment only.
- Do not mount the device under the use of violence because it can cause damage.
- The device must be mounted by trained personnel only into especially designed and tested system.
- The device may not be opened or disassembled.
- The device is to be cleaned with a moist fuzz free cotton cloth. If necessary, a mild cleaning agent may be used. Do not use acid or abrasive cleaning agents.
- The device is to be stored in a cool and dry environment and to be protected against sunshine.
- If the environmental temperature is beneath 10°C the reaction time of the display increases.

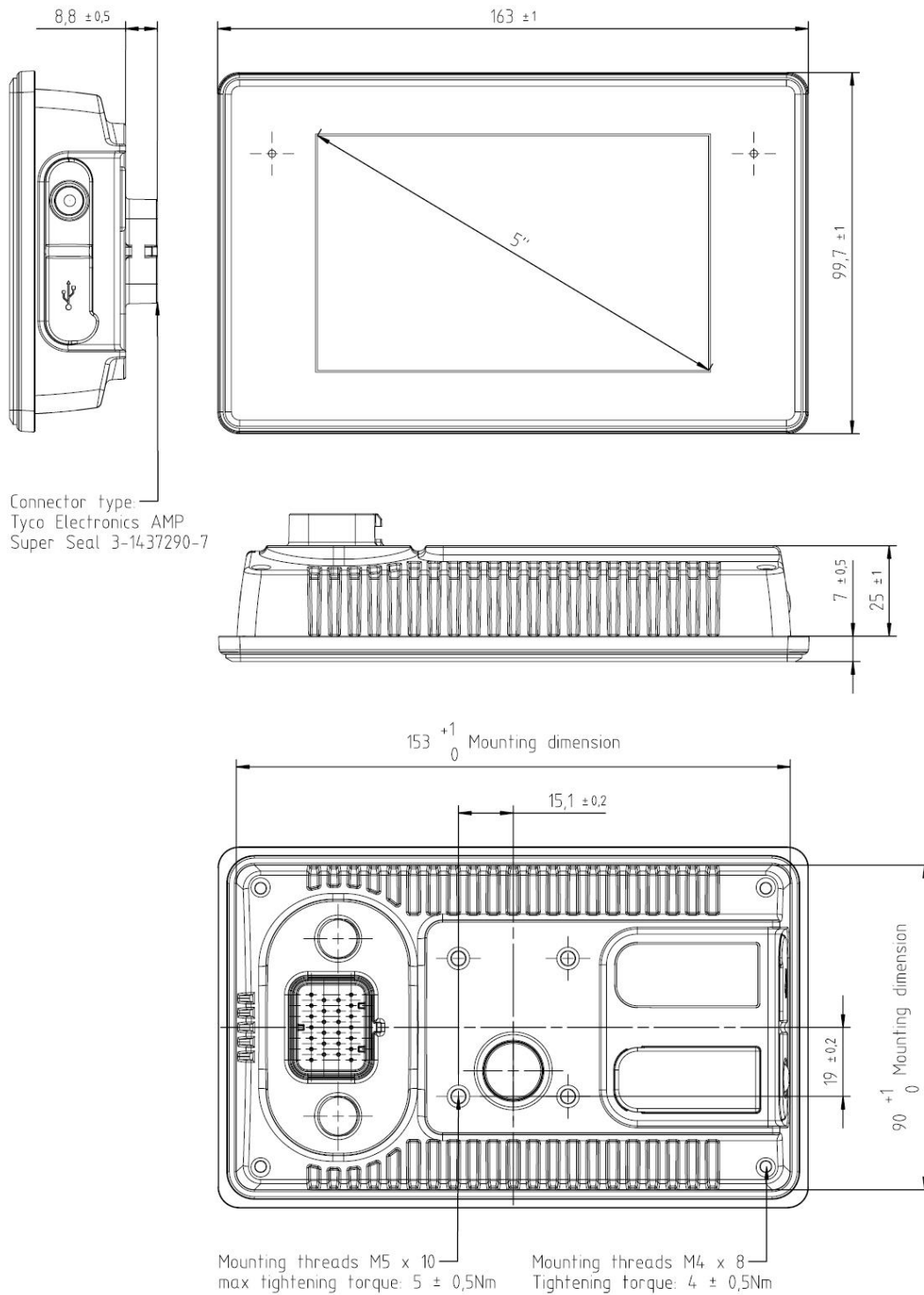
2 General Information

Order numbers

This documentation is valid for Epec ordering codes:

- E30D6505-020 (CODESYS Runtime and Visualization)
- E30N6505-020 (Without CODESYS)

Dimensions



Housing

Aluminium housing, powder coated. Glass front side.

Mounting

- Landscape or portrait
- Standalone
- In-dash

3 Display

Type:	TFT Color Graphic LCD with LED backlight	Colors:	16.7 Mio.
Size:	5", 108 mm (W) x 64.8 mm (H)	Brightness:	typ. 800 cd/m ²
Resolution:	800 x 480 px (WVGA), 15:9	Contrast Ratio:	typ. 700:1

4 Input Devices

Touch Capacitive Touch

Indicators and Sensors Light sensor
1 Multicolor LED

5 Electronics

Processor platform

CPU: Freescale I.MX6®, 800 MHz
Mass storage: 2 GByte (minus space for OS & application)
RAM: 512 MByte
RTC: Buffered by gold cap
Buffered for 2 weeks at ambient temperature
Deviation max. 1 s/day

Speaker Up to 90 dB @ 10 cm distance
(max. @ ~8kHz)

Power supply

System supplied through terminal 30 (battery +, see pinout) and 31 (battery -, see pinout).
Terminal 15 (ignition) to be used to switch on/off.
Operating voltage range: 8 ... 36 V DC.
Short circuit protection.
Over-voltage protection up to 48 V for max. 5 min.
Inverse polarity protection up to -48 V DC for max. 5 min.

Current consumption (without external load), max

Power Mode	Current at 13,5 V DC	Current At 27 V
On	330 mA	220 mA
Low-power	Depending on configuration	Depending on configuration
Sleep	100 mA	80 mA
Off	5 mA	4 mA

9 Testing and Verification

CE-Compliance

EU Directive 2014/30/EU (EMC) according to

- EN 13309: Construction machinery – Electromagnetic compatibility of machines with internal electrical power supply
- EN ISO 14982: Agricultural and forestry machinery – Electromagnetic compatibility – Test methods and acceptance criteria
- EN 50498: Electromagnetic compatibility (EMC). Product family standard for aftermarket electronic equipment in vehicles.
- EN 61000-6-2: Electromagnetic compatibility (EMC). Generic standards – Immunity for industrial environment
- EN 61000-6-4: Electromagnetic compatibility (EMC). Generic standards – Emission standard for industrial environment.

EMC Emission radiated

30-75 MHz	62-521dB(μ V/m) – QP – 120kHz
	52-421dB(μ V/m) – AV – 120kHz
75-400 MHz	52-632dB(μ V/m) – QP – 120kHz
	42-532dB(μ V/m) – AV – 120kHz
400-1000 MHz	63dB(μ V/m) – QP – 120kHz
	53dB(μ V/m) – AV – 120kHz
1000-2500 MHz	73dB(μ V/m) – P – 120kHz
	53dB(μ V/m) – AV – 120kHz
2500-6000 MHz	80dB(μ V/m) – P – 1000kHz
	60dB(μ V/m) – AV – 1000kHz

QP: Quasi-Peak

AV: Average

P: Peak

1: Value decreases linearly with the logarithm of the frequency.

2: Value increases linearly with the logarithm of the frequency.

EMC Immunity radiated

20MHz to 800MHz with amplitude modulation 800MHz to 6GHz with pulse modulation.

30V/m for the radiated field (absorber lined chamber) testing method (ISO 11452-2) in vertical and horizontal polarization.

OR/AND

60mA for the Bulk Current Injection (BCI) testing method (ISO 11452-4)

EMC Emission conducted

	12V-System (Maximum values)	24V-System (Maximum values)
	Positive slow pulses: +37V	Positive slow pulses: +37V
	Negative slow pulses: -75V	Negative slow pulses: -150V
	Positive fast pulses: +75V	Positive fast pulses: +150V
	Negative fast pulses: -112V	Negative fast pulses: -150V
	12 V-System	24 V- System
Test Pulse 1	Us = 112 V; FS: C	Us=-450V; FS: C
Test Pulse 2a	Us=+55V; FS: B	Us=+55V; FS: B
Test Pulse 2b	Us=+10V; FS: C	Us=+20V; FS: C
Test Pulse 3a	Us=-165V; FS: A	Us=-220V; FS: A
Test Pulse 3b	Us=+112V; FS: A	Us=+220V; FS: A
Test Pulse 4 (Starting profile)	Us ₆ =6V; Us=6.5 V FS: B	Us ₆ =6V; Us=10V FS: B
Load Dump	Us=+79V; FS: C	Us=+151V; FS: C

FS: Function Status

Electrostatic Discharge

+/- 8kV contact discharge; FS: A

+/- 15kV air discharge; FS: A

EMV Susceptibility Conducted

Frequency: 150kHz–80MHz; U=10V; AM: 1kHz, 80%; FS: A

Burst

tr=5ns; td=50ns; Burst duration: 15ms;

Period: 300ms; t=5min; FS: B

Power-lines: US=+/-2kV

Signal-lines: US=+/-1kV

Surge

tr=1.2us; td=50us; Amount: 5; Wait-time: 60s; FS: B

Power-lines: US=+/-0.5kV

EU Directive ECE R 10.4

Protection Level (IP Code)

IP 66 according to ISO 20653: Road Vehicles – Degrees of protection (IP-Code) – Protection of electrical equipment against foreign objects, water and access

Electrical

12 and 24V-Systems according to:

Inverse Polarity resistance

5min @ -48V (no defect)

Over voltage resistance

5min @ +48V (no defect)

Start behavior

Start over Temperature

Start at TRoom; decrease in 5°steps to TMin; go to TRoom; increase in 5°steps to THigh; Start DUT at each T;

Successful start expected

Short circuit strength

Connect each Pin of Main-, Video- and Ethernet-Connector for 5 Min to GND and for 5 Min to 36V; FS: C

Superimposed alternating volt-age

Triangle signal, frequency sweep: 50Hz-25kHz-50Hz inside 60s; FS: A

Level	12 V	24 V
AC peak-to-peak UPP1	1VAC	4VAC
AC peak-to-peak UPP2	2VAC	4VAC
AC peak-to-peak UPP3	4VAC	10VAC

De-/Increase Supply Voltage

Sweep Voltage UMin-0V-UMin with 0.5V/min; FS: D

Drop in Supply Voltage

12 V System	24 V System
UStart=UMin; US=4.5V td=100ms; FS: B	UStart=UMin; US=9V td=100ms; FS: B

Battery less Operation

12 V System	24 V System
U1=10V; U2=18V; t=5min; FS: A	U1=20V; U2=38V; t=5min; FS: A

Mechanical

Vibration, noise

Frequency [Hz]	PSD [(m/s ²)/Hz]
10	20
20	36
30	36
141	1.64
200	1.93
300	1
2000	1

32h per Axis; FS: A

Vibration, sinusoidal

Resonance sweep

Frequency	Displacement	Acceleration
2 Hz	+/- 1 mm (2 mm PtP)	(0.016 g)
10 Hz	-	2 g
2000 Hz	-	2 g

1 Octave/minute, 30min per resonance

Endurance Test:

Frequency	Displacement	Acceleration
5 Hz	+/- 0.75 mm (1.5 mm PtP)	(0.075 g)
57.5 Hz	-	-
2000 Hz	-	5 g

0.5 Octave/minute, 8 h per resonance. FS: A

Mechanical shock

Part 1: 300m/s², 18ms, 10 times per axis/direction; FS: A

Part 2: 500m/s², 11ms, 3 times per axis/direction; FS: A

Part 3: 500m/s², 6ms, 10 times per axis/direction; FS: A

Part 4: 400m/s², 6ms, 4000 times per axis/direction; FS: A

Drop Test

Drop the DUT on each side and each edge from a high of 1m on a concrete floor.

No damage or visible damage.

Package

Drop Test

Drop the DUT inside the package on each side and each edge from a high of 1m on a concrete floor.

No damage of the DUT

No cracks to the package

Climate

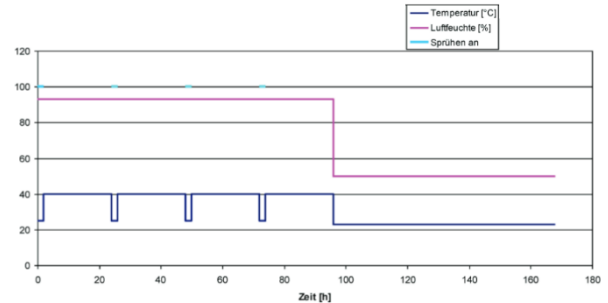
Start spray resistance

Part 1:

7 cycles at 24h (8h spraying; 16h rest)
salt concentration: 5%

Part 2:

4 cycles at 168H; 1 cycle:



Chemical resistance

Apply once a day, for three days, the following chemicals with a brush over the exposed surface. Inspect without rinsing immediately after-wards and after 100h.

Alcohol, Antifreeze liquid (Ethyl-glycol), Diesel oil, Domestic Ammonia, Gasoline, Hydraulic oil 10W40, Liquid lime, Motor oil, NPK Chemical fertilizers 20 10 20, Windscreen cleaning mixture, Ammonium Nitrate and Ammonium Phosphate fertilizers, Bovine Effluent - (up to 5% propionic acid), Brake fluid - both mineral and vegetable types, Diesel fuel, STOU (Super Tractor Universal Oil) lubricating oil.

Damp heat steady

21days @+40°C and 93%r.H.; FS: C

Damp heat cyclic

6 cycles (each 24h); TLow=+25°C; THigh=+55°C
Humidity: >= 93%r.H.; FS: A

Temperature/Humidity cyclic

10 cycles (each 24h); TLow=-10°C; THigh=+65°C
Humidity: = 80-96%r.H or uncontrolled.; FS: A

Operating temperature

24h @ -30°C; FS: A
96h @ +75°C; FS: A

Storage temperature

24h @ -40°C; FS: C
48h @ +85°C; FS: C

Temperature cycling

30 cycles (each 8h); TLow=-30°C; THigh=+75°C; FS: A

Temperature shock

100 cycles (each 2h); TLow=-30°C; THigh=+75°C; Tchange: <30s; FS: C

UV resistance

Over-all time: 1500h
Cycle: 8h UV at +60°C, 4h 95%r.H.
No material damage, No visible change

10 Pinout

Main connector pinout for the following Epec product codes:

- E30D6505-020
- E30N6505-020

Pin No.	Assignment	Description
1	VCC	supply voltage +; terminal 30
2	Ignition Input	ignition input; terminal 15
3	GND	supply voltage -; terminal 31
4	n.c.	Not connected
5	n.c.	Not connected
6	n.c.	Not connected
7	n.c.	Not connected
8	CAN1H	CAN 1 high
9	CAN1L	CAN 1 low
10	CAN2H	CAN 2 high
11	CAN2L	CAN 2 low
12	n.c.	Not connected
13	n.c.	Not connected
14	n.c.	Not connected
15	n.c.	Not connected
16	RS232 RxD	RS232 receive data
17	RS232 TxD	RS232 transmit data
18	RS232 GND	RS232 GND
19	n.c.	Not connected
20	n.c.	Not connected
21	n.c.	Not connected
22	n.c.	Not connected
23	SERV_EN	service enable
24	n.c.	Not connected
25	n.c.	Not connected
26	n.c.	Not connected

View on rear side of the display unit

